

# GLANZSTÜCKE

RETRO-BRICK  
WITH SHEEN EFFECT,  
EXTRA SLIM, LONG SHAPE.



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**EXTRUDED VINTAGE LOOK WITH SHINE EFFECT AND WITH A USED LOOK TEXTURE.  
QUICK SLURRY APPLICATION.**

Extra slim retro brick in long 440 x 52 x 14 mm. Cleaner vintage look with unobtrusive shine effect. With a used look texture, but still with a smooth surface appearance. This brick ensures quick application for laying and turns facades into unmistakable pièces de résistance without the need for joiners. And as a high-tech brick veneer in high sinter quality, it's a pièce de résistance of energy-conscious "shell" design.



2452/Glanzstück Nr. 1

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LONG SHAPE.

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## VINTAGE-LOOK. GLANZEFFEKT. EXTRASCHLANK.



### FIRINGS AND FORMATS



**Glanzstück № 1**  
Δ < 3 % - DIN EN 14411, Gr. A<sub>1</sub>

long format 440 x 52 x 14 mm



**Glanzstück № 2**  
Δ < 3 % - DIN EN 14411, Gr. A<sub>1</sub>

long format 440 x 52 x 14 mm



**Glanzstück № 3**  
Δ < 6 % - DIN EN 14411, Gr. A<sub>1</sub> - Part 1

long format 440 x 52 x 14 mm



**Glanzstück № 4**  
Δ < 6 % - DIN EN 14411, Gr. A<sub>1</sub> - Part 1

long format 440 x 52 x 14 mm



**Glanzstück № 5**  
Δ < 6 % - DIN EN 14411, Gr. A<sub>1</sub> - Part 1

long format 440 x 52 x 14 mm



**Glanzstück № 6**  
Δ < 3 % - DIN EN 14411, Gr. A<sub>1</sub>

long format 440 x 52 x 14 mm



**Glanzstück № 7**  
Δ < 3 % - DIN EN 14411, Gr. A<sub>1</sub>

long format 440 x 52 x 14 mm

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### PRODUCT DETAILS

#### GLANZSTÜCKE

DIN EN 14411		
format no.	2452	2453
description	clinker brick slips	corner <sup>1)</sup>
nominal size (cm)	DF long format	DF
production size (mm)	440 x 52 x 14	240 x 115 x 52 x 14
<ul style="list-style-type: none"> <li> Glanzstück № 1</li> <li> Glanzstück № 2</li> <li> Glanzstück № 3</li> <li> Glanzstück № 4</li> <li> Glanzstück № 5</li> <li> Glanzstück № 6</li> <li> Glanzstück № 7</li> </ul>	★ PG 464 ●	★ PG 774 ●
pieces per bundle	18	14
pieces per m <sup>2</sup> /m incl. joint	34,57	15,63
pieces per pallet	1.170	910
m <sup>2</sup> /m per bundle	0,52	0,90
m <sup>2</sup> /m per pallet	33,84	58,22
bundles per pallet	65	65
kg per pallet	796	528
kg per piece	0,680	0,580
kg per m <sup>2</sup> /m	23,508	9,065
kg per bundle	12,240	8,120
surcharge	❖	❖

- ★ = Discount on pallets.
- = Normally available ex stock.
- PG = Price group (see price list 2017).
- ❖ = Minimum quantity: each open box will incur a surcharge.
- <sup>1)</sup> = The Ströher standard for angular accuracy in angled brick slips is based on the DIN 105 standard for exposed clinker brickwork, but with only 50% of the permissible tolerance values. The Ströher specification is thus +/- 1°. This equates to a maximum deviation of +/- 4 mm on the stretcher side and +/- 2 mm on the header side for a corner with the 240 x 115 mm format.

The formats shown are illustrative drawings and are not binding. All information without guarantee.

\* Ströher is the only German manufacturer offering a 25-year frost resistance guarantee on the following extruded products that have been correctly installed by a qualified professional tiler: Zoë, Gravel Blend, Epos, Aera T, Aera, Roccia X, Roccia, Asar, Terra, Duro, TerioTec® X Profile, TerioTec® X, TerioTec®, Secuton®, Stalotec®, Kontur, Stiltreu, Riegel 50, Handstrich, Steinlinge, Glanzstücke, Zeitlos, Keraprotect® and Keravette®. Please find further explanations in our general terms and conditions.



Completely frost-resistant  
\*25 year guarantee



Tunnel kiln fired



Suitable for  
insulation systems



Wheatproof



Economic



In compliance  
with DIN EN



Fade-free and  
colourfast



Easy maintenance  
and hygienic



Ecofriendly



Resistant to  
chemicals



Glow and  
fireproof



Anti-static

# HOW TO APPLY CLINKER BRICK SLIPS CORRECTLY TO A FACADE



**PREPARATION:** Before applying the slips, the visible dimensions of the window and door lintels need to be worked out. It is rare that the reveal and lintel measurements correspond to the standard brick slip sizes. This is why the joints between the brick slips need to be adjusted. The overview dimensions calculated are then also transferred to the outside corners.

**PROCEDURE:** After working out the heights at the corners of the walls, the angles at the outer corners are applied using the floating-buttering method. "Floating" describes the application of the adhesive using a notched trowel in medium-bed adhesive. "Buttering" means coating the back of the brick slip with adhesive using a spatula or trowel. Before the surface is worked, the connections between stretches of masonry first need to be determined. In most cases, 'disordered' joining is recommended in which five head ends per square metre are included. The head visually forms the front end of an entire brick and in the case of clinker slips is cut from the surface using a tile cutter or a radial cutter.

**JOINTING:** After applying the clinker slips and after a corresponding drying time (see the adhesive manufacturer's instructions), a start can be made on grouting. Clinker slips with smooth surfaces can be processed by the slurry method. There are a number of grouts on the market but some have plastic and pigment additives. For this reason, you should always consult the mortar manufacturer regarding suitability before choosing the grout. All rough, patinated and textured surfaces are grouted with a conventional pointing trowel and a metal float.



Window lintel perfectly replicated with angles.



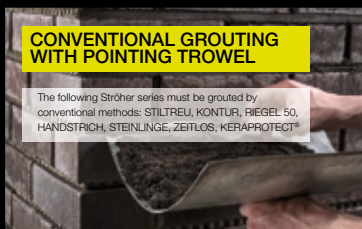
The corner angles are worked using the floating-buttering method.



Use a string to plumb the clinker area. The clinker slips are pressed into the adhesive bed.



The finished surface. Grouting can be done after the appropriate drying time.



## CONVENTIONAL GROUTING WITH POINTING TROWEL

The following Ströher series must be grouted by conventional methods: STILTREU, KONTUR, RIEGEL 50, HANDSTRICH, STEINLINGE, ZEIFLOS, KERAPROTECT®

Grouting using pointing trowel and metal float along the horizontal.



The vertical joints can be finished more easily with a smaller pointing trowel.



Jointing with a trowel allows you to create different looks.



Sweeping out the joint gives it a corresponding structure.



The finished joint pattern. Full masonry stretches are grouted at one go.

**ströher**  
Clinker. Ceramics. Competence.



КЛИНКЕРС - Строительная керамика и клинкер  
г.Уфа, ул. Владивостокская, 10  
+7 (347) 266-72-21  
[www.ufa-klinker.ru](http://www.ufa-klinker.ru)